PRODUCT INFORMATION PACKET

Model No: 254TTFCA6033
Catalog No: GT3222
15 HP Close-Coupled Pump Motor, 3 phase, 1800 RPM, 575 V, 254JM Frame, TEFC
JM Motors

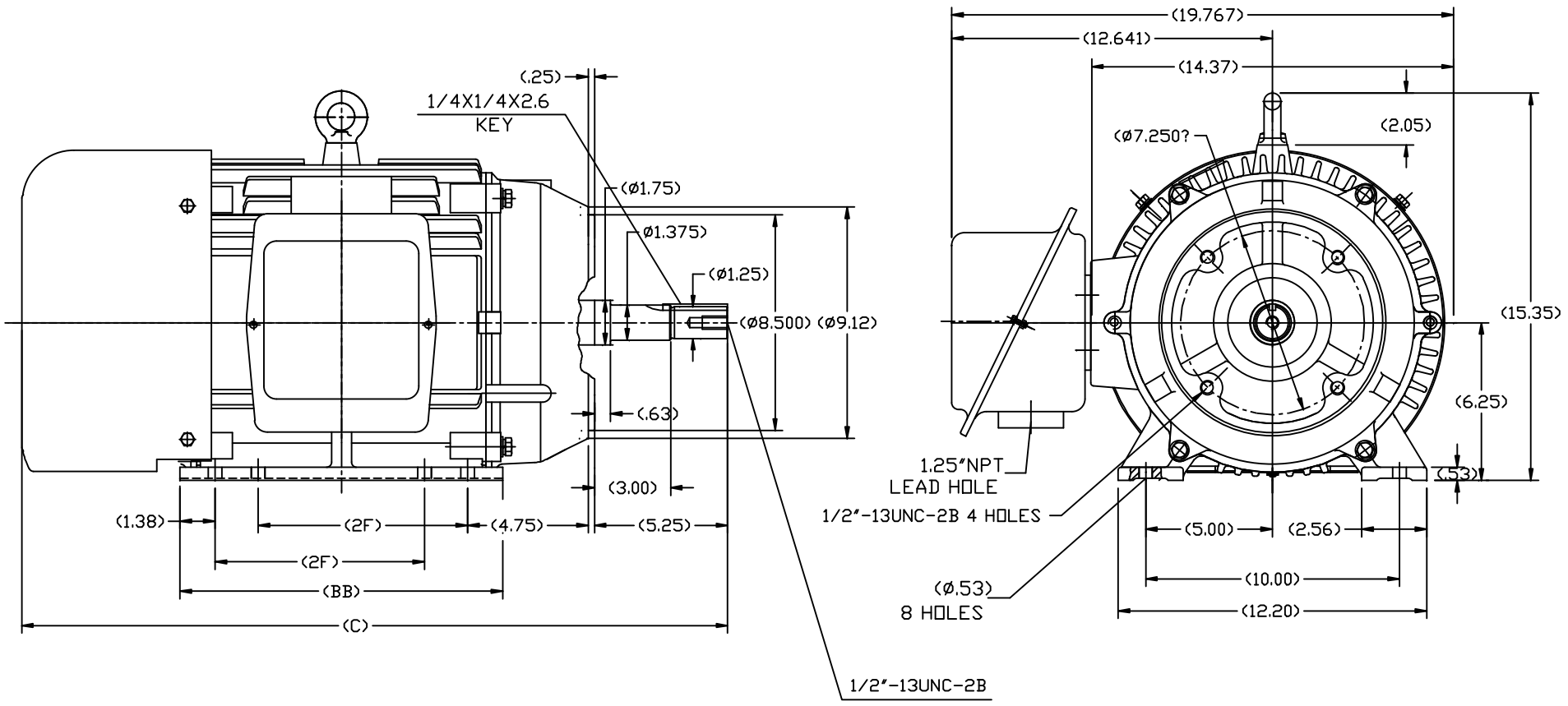
marathon® Motors

Nameplate Specifications

Output HP	15 Hp	Output KW	11.2 kW
Frequency	60 Hz	Voltage	575 V
Current	15.0 A	Speed	1770 rpm
Service Factor	1.15	Phase	3
Efficiency	92.4 %	Power Factor	82
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Frame	254JM	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	Recognized	CSA	Y
CE	Y	IP Code	43

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	4	Rotation	Reversible
Resistance Main	.555 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	JM	Overall Length	26.60 in
Shaft Diameter	1.250 in	Shaft Extension	5.25 in
Assembly/Box Mounting	F1/F2 CAPABLE		
Connection Drawing	EE7300	Outline Drawing	SS620564-254



254	26.60	12.80	8.25
256	27.80	13.98	10.00
FRAME	C	BB	2F

NO.	REVISION	BY & DATE	CHK

TOLERANCES UNLESS SPECIFIED

DEC.	INCHES
.X	±.1
.XX	±.03
.XXX	±.005
.XXXX	±.0005
ANG	±1/2

REGAL-BELOIT CORPORATION

TITLE: OUTLINE
254/256TC FR-TEFC-CAST IRON

MAT'L.

FINISH

CAD FILE: SS620564

RFP

DIST

DRAWN	LSJ 05-16-2012
CHK	
APPD	
SCALE	1=4
REF	
FMF	HWADA
PREV	

SIZE: B

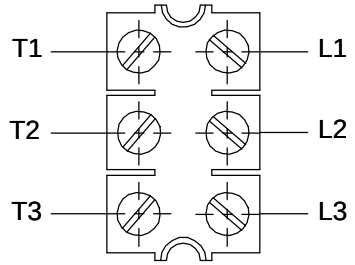
DRAWING NO.: SS620564

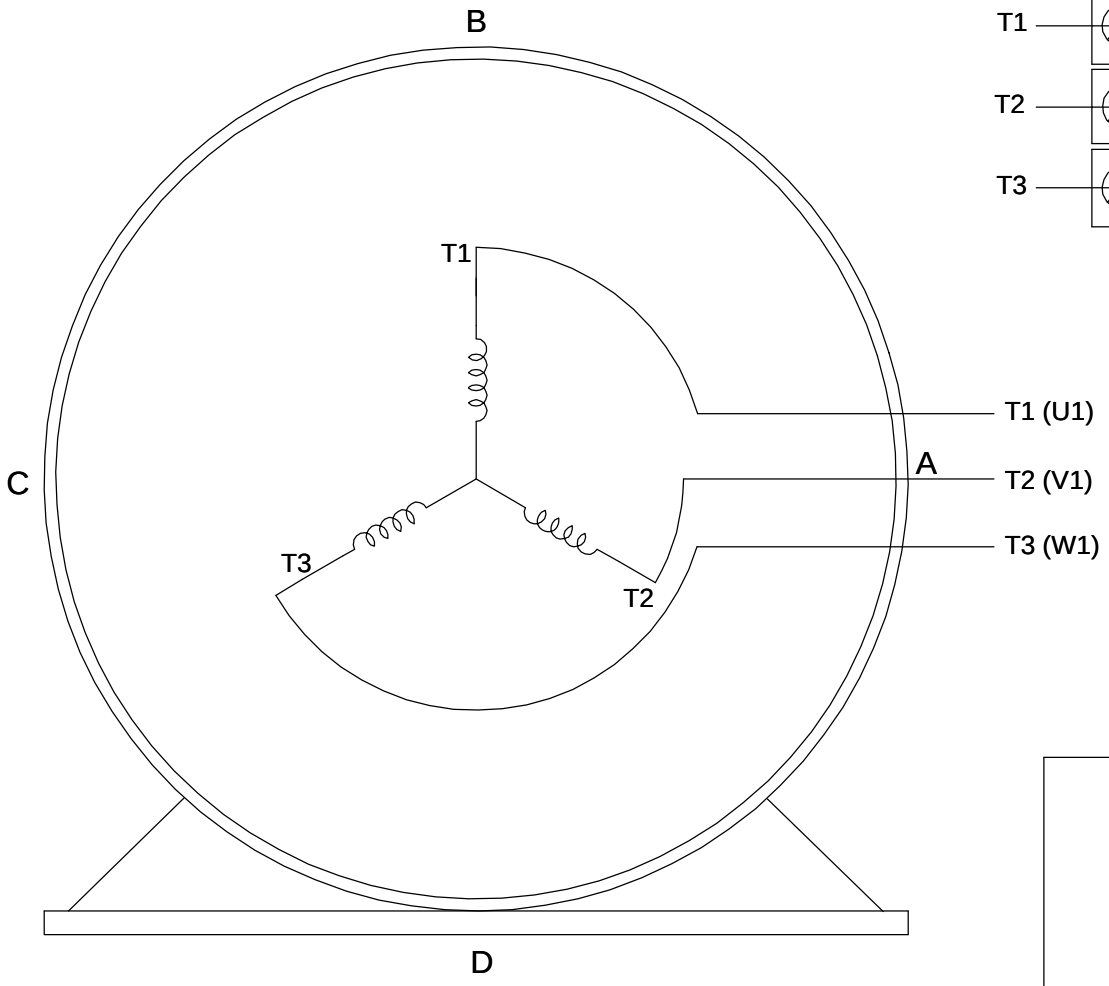
REV.

THREE PHASE - SINGLE VOLTAGE
MOTOR - CONDUIT BOX @ 'A'

TO REVERSE ROTATION:
INTERCHANGE ANY TWO
LINE LEAD CONNECTIONS.

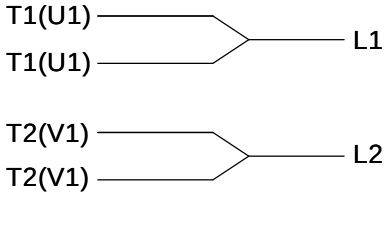
TERMINAL BLOCK WHEN SPECIFIED





VIEW OF TERMINAL END

IF MOTOR HAS
6 LEADS



A-9806 DECAL

OPTIONAL CORD
CONNECTION

L1	WHITE
L2	RED
L3	BLACK

DRAWING REVISION: AB	REVISION BY: JJB	DATE: 06-27-2017
ECO: ECO-0125361	APPROVED BY: TB	DATE: 06-27-2017
ECO DESCRIPTION: UPDATED TO CURRENT STANDARDS		

DRAWN BY: DA	
DATE: 03-26-1993	
APPROVED BY: TB	
DATE: 03-26-1993	
REFERENCE	
THIRD ANGLE PROJECTION	

REGAL™ Regal Beloit America, Inc.

DESCRIPTION
CONNECTION DIAGRAM
EXTERNAL - SINGLE VOLTAGE - 3Ø MOTOR

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	EE7300	1 OF 1

CERTIFICATION DATA SHEET

Model#:	254TTFCA6033 AA	**WINDING#:**	CHT25440001 NONE 4
CONN. DIAGRAM:	EE7300	**ASSEMBLY:**	F1/F2 CAPABLE
OUTLINE:	SS620564		

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
15	11.2	1800	1770	254JM	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60	575	15	LINE OR INVERTER	CONTINUOUS	F7	1.15	40	3300

FULL LOAD EFF: 92.4	3/4 LOAD EFF: 93	1/2 LOAD EFF: 91.7	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 82	**3/4 LOAD PF: 77.5**	**1/2 LOAD PF: 67**	91.7	SQ CAGE INV RATED	6.4

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
44.5 LB-FT	88	74.8 LB-FT 168	116 LB-FT 260	45

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
65 dBA	75 dBA	2.5 LB-FT^2	110 LB-FT^2	20 SEC.	2	400 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL 6309	BALL 6209	POLYREX EM	JM	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further information

INVERTER TORQUE: VARIABLE 10:1 INV. HP SPEED RANGE: NONE
ENCODER: NONE NONE NONE NONE NONE PPR
BRAKE: NONE NONE NONE P/N NONE NONE NONE NONE FT-LB NONE V NONE Hz

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DATE: 06/23/2017 03:57:37 AM
FORM 3531 REV.3 02/07/99
** Subject to change without notice.

Data Sheet

Date: 6/19/2017
Customer:
Attention:
Submitted by: FAREEDA DUDEKULA

254TTFCA6033

Submittal

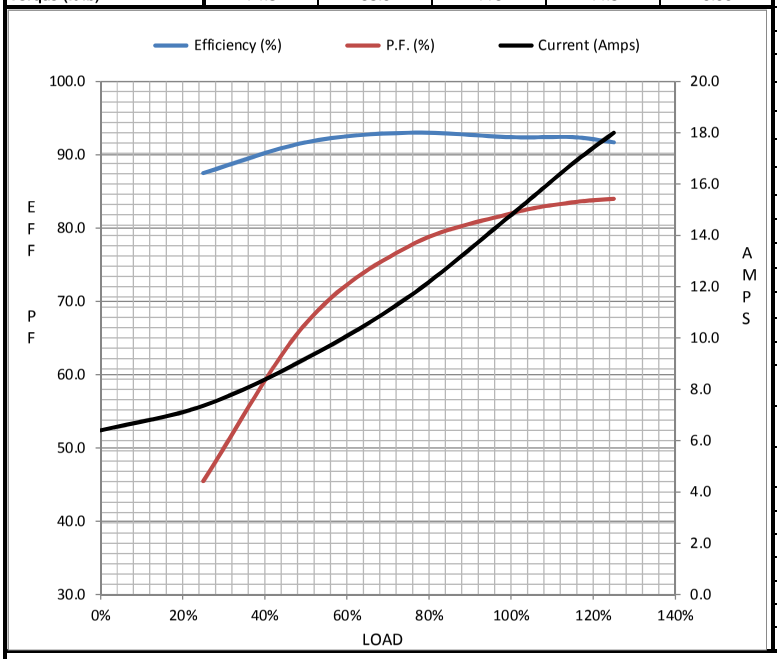
Data @ 575 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	6.4	7.4	9.2	11.6	14.8	16.8	18.0	88.0	
Torque (ft-lb)	0.00	11.0	22.0	33.5	44.5	51.5	56.0	74.8	
RPM	1800	1790	1785	1780	1770	1,765	1760	0	
Efficiency (%)		87.5	91.7	93.0	92.4	92.4	91.7		
P.F. (%)	6.0	45.5	67.0	77.5	82.0	83.5	84.0	39.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1655	1770	1800
Current (Amps)	88.0	76.4	50.8	14.8	6.4
Torque (ft-lb)	74.8	65.0	116	44.5	0.00



Information Block

HP	15.0	
Sync. RPM	1800	
Frame	254	
Enclosure	TEFC	
Construction	TFC	
Voltage	575	V
Frequency	60	Hz
Design	B	
LR Code letter	G	
Service Factor	1.15	
Temp Rise @ FL	45	° C
Duty	CONT	
Ambient	40	° C
Elevation	1,000	feet
Rotor/Shaft wk²	2.50	Lb-Ft²
Ref Wdg	CHT25440001	NONE
Sound Pressure @ 1M	65	dBA
VFD Rating	VARIABLE 10:1	
Outline Dwg	SS620564	
Conn. Diag	EE7300	

Additional Specifications:

0

0

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.5610	0.3840	1.7130	2.6580	49.5240